

# GLUTEN-FREE PURCHASING SPECIFICATION



Quality Standard	Specification	Reiect	Discount
Bushel Weight	43.3lbs/bus	Less than 41.0 lbs.	\$3.0/MT deduction for 39.0-43.3/ bushel
Thins	5%	Over 7%	\$5.0/MT deduction each 1.0% over 7.0% #5 Slotted sieve (1.98mm 5/64)
De-Hulled	5%	Over 5%	\$3.0/MT deduction each 1.0% over 3%
Moisture	10.5%-13.5%	Less than 10.0% Over 14%	\$0.90/MT deduction for each 0.1% under 10.5%. \$0.90/MT deduction for each 0.1% over 13.5%
Plumpness	70%	Less than 70%	#6 Slotted Sieve (2.38mm 6/64)
Dust	1%	Over 2%	Deducted from gross weight as dockage
Green	0%	Over 1%	Deducted from gross weight as dockage

Foreign Material	Specification	Re.iect	Discount
Insects	Negative	Positive	N/A
Wheat	1 per 1KG	Over 1 per 1KG	N/A
Barley	1 per 1KG	Over 1 per 1KG	N/A
Foreign Material (FM)	0%-5%	Over 5% of any other grains & FM	FM, Other Cereal Grain, & Wild Oats Deducted from gross weight as dockage

Safe Quality Food System 2. SQF System Elements 2.3 Specifications and Product Development 2.3.2 Raw Material

If the organic grain is cleaned on farm by approved seed cleaning facility (Sunrise Mobile Seed Cleaning) then the oats are purchased clean, and 0% dockage will be charged.

## Clean Oat Specification

Quality Standard	Specification	Reject	Discount
Thins	3/200g	Over 5/200g	N/A
Wheat	1 per 1KG	Over 1 per 1KG	N/A
Barley	1 per 1KG	Over 1 per 1KG	N/A
Dehulled	2%	Over 3 %	N/A
Moisture	10.5%-13.5%	Less than 10.0% Over 14%	\$0.90/MT deduction for each 0.1% under 10.5%. \$0.90/MT deduction for each 0.1% over 13.5%
Wild Oats	1%	Over 1%	N/A